



United States
Department of
Agriculture

Agricultural
Marketing
Service

1400 Independence Avenue, SW
Washington, DC
20250

Poultry Programs

August 16, 2001

Commodity Specification For CANNED BONED POULTRY DATED NOVEMBER 1998

Revised Amendment No. 1

This amendment reduces the bone size tolerance in canned poultry and revises the contractor fat analysis program.

1. Sections II.F.5.a.(2) and II.F.5.b.(3) on pages 11 and 12. Revise “0.75 inch (**1.91** cm)” to “0.50 inch (1.27 cm).”
2. Section II.F.5.a.(3) on page 11. Revise the paragraph to read as follow:

“(3) If the number of bone defects exceed the maximum for the “target” level, or results in a rejection, the frequency of sampling for bone defects will be increased to a sample drawn twice each sampling interval until the cumulative number of bone defects reverts back to the “target” level.”
3. Sections II.F.5.a., Table 4. Commodity Defects – *Option I* and II.F.5.b., Table 5. Thermal-Processed Commodity Defects Allowed – *Option II* on pages 11 and 12. Revise the **Bone defects** from “0.75 inch (1.91 cm)” to “0.50 inch (1.27 cm).” The **tolerances** in Table 5 remain unchanged.
4. New section II.H. to be added after II.G. on page 15 to read as follows:

“H. Contractor Analysis of Fat Content Program”

As an alternative method of sampling and laboratory analyses detailed in section II.E.3., the contractor may elect to participate in the Contractor Analysis of Fat Content (CAFC) program dated August 2001. AMS has developed this program to permit the use of contractor results to determine compliance with fat content requirements. Any questions about this program should be referred to the Contracting Officer at the following address:

Contracting Officer, Commodity Procurement Branch
 Poultry Programs, AMS, U.S. Department of Agriculture
 Room 3941-S, STOP 0260
 1400 Independence Avenue, SW
 Washington, D.C. 20250
 Telephone: (202) 720-7693
 Fax: (202) 720-5871"

EFFECTIVE DATE: This amendment is effective with offers due by 12 noon, Central Time, August 20, 2001, and on all subsequent offers. The words "and Amendment Number 1" must be inserted after "the Commodity Specification for Canned Boned Poultry dated November 1998" in item 1 of each offer.

All other terms and conditions of the Commodity Specification for Canned Boned Poultry dated November 1998 remain unchanged.

Howard M. Magwire
 Deputy Administrator

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Signed 8/2/01